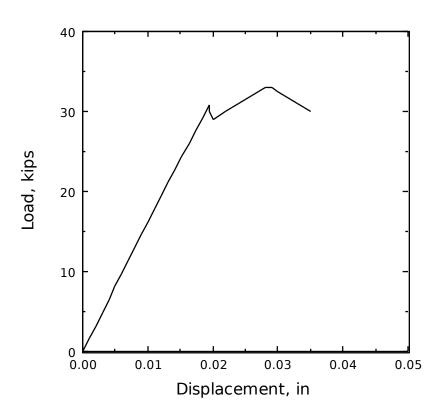
## Workshop 2

**Analysis of Fracture Data** 

## K<sub>IC</sub> Test Problem

- 1. A  $K_{lc}$  test was conducted on a compact specimen with W = 4.0 in, B = 2.0 in,  $a_o$  = 2.1 in. The test record is given below. ( $\sigma_{ys}$  = 100 ksi)
- Analyze the test according to ASTM E399
- SI: W = 100 mm, B = 50 mm,  $a_o$  = 52.5 mm,  $(\sigma_{ys} = 700 \text{ MPa})$ , 1kip = 4.448kN

## Fracture Toughness Test Result



- 2. For the following specimen generate K
  values at a<sub>o</sub> and a<sub>o</sub> + 0.2 in
- (load in kips, dimensions in inches, E = 30,000 ksi)
- Compact; W = 2, B = 1, ao = 1, vII = 0.006 (const)

## Solution

- Initial
- $a_o/W = 1.0/2.0 = 0.5$ , then f = 9.66, BEv/P = 36.98
- $P_o = BEv/36.98 = (1.0)(30,000)(0.006)/36.98 = 4.87 \text{ kips}$
- $K_o = Pf/b\sqrt{W} = (4.87)(9.66)/(1.0)\sqrt{(2.0)} = 33.25$
- Final
- $a_f/W = 1.2/2.0 = 0.6$ , then f = 13.65, BEv/P = 63.26
- $P_f = BEv/63.26 = (1.0)(30,000)(0.006)/63.26 = 2.845 \text{ kips}$
- $K_f = Pf/b\sqrt{W} = (2.845)(13.65)/(1.0)\sqrt{(2.0)} = 27.5$
- K is decreasing